FRIGINEERING

FRIGSTAD ENGINEERING

The Frigstad Engineering Group has provided rig designs and engineering services to the offshore drilling and production industry since 1981. With offices in Singapore, Norway, Cyprus and Brazil, we have established strong ties with major offshore shipyards and suppliers of drilling equipment – and we are able to serve our clients worldwide.

Frigstad Engineering operates with a deeply embedded philosophy of designing and modifying rigs according to the operational needs of the professionals who work on them and with the expectations of the oil companies and investors in mind. Particular emphasis is placed upon equipment selection and arrangement which offers superior safety and operational performance while maintaining the highest levels of environmental protection and cost-efficiency.

EXPERIENCE MEETS INNOVATION

A wealth of experience earned at the sharp end of oil exploration is being harnessed to shorten the journey from drilling to production. New requirements are forcing the offshore drilling industry to challenge designs, processes and capacities that have endured the test of time.

BLUE PRINT FOR SUCCESS

Our hands-on experience has resulted in the optimum approach to design and construction of deepwater drilling rigs. Frigstad Engineering's blueprint for success has been developed with efficiency, ergonomics, safety and environmental awareness as key design priorities.

	Frigstad T	70' O	
REGULATIONS			
SOLAS 1974 as amended, MARPOL 19	73/78, IMO MC	DU CODE 2	
CLASSIFICATION			
ABS +1A1 COLUMN STABILIZED DRILL	ING TENDER U	NIT, CRANE	
ENVIROMENTAL OPERATING LIMITS	;		
Maximum wind velocity	_	70 knots / 100 knots	
Wave height Hs / Hmax	15.8/29.2m	(51.8/95.8 f	
PRINCIPAL PARTICULARS	-		
Length of pontoons		80 m (262 ft)	
Width & length, pipe rack deck		(230 x 230 ft)	
Height to pipe rack deck (ABL)		36.3 m (1,191 ft)	
Draft (operational) min/max	16 - 20 m (52.5 - 65.5 ft		
Draft (survival)	15.5 m (50.	7 ft)	
STORAGE CAPACITIES	-		
Bulk mud, upper hull	283 m³ (10,	283 m ³ (10,000 ft ³)	
Bulk cement, upper hull	283 m ³ (10,000 ft ³)		
Sack material, upper hull	9,000 sacks		
Base oil for mud, pontoon	.,	730 m ³ (4,591 bbls)	
Liquid mud / brine, upper hull	985 m³ (6,1	985 m ³ (6,195 bbls)	
Liquid mud / brine, column	490 m³ (3,0	490 m ³ (3,082 bbls)	
Diesel fuel oil (MDD), pontoon	2,262 m ³ (2	2,262 m ³ (23,119 bbls)	
ACCOMODATION / OFFICE			
Total capacity of 160 persons in 1 or 2	person cabins	with individ	
MATERIAL HANDLING			
Deck cranes		One (1) 40	
Access to machinery spaces		One (1) 6 t the deck b unit room	
MARINE SYSTEMS			
Main power / emergency power		Seven (7) One (1) m	
Power distribution		AC power	
Mooring system		Four (4) do	
DRILLING SYSTEMS			
Derrick equipment set (DES) & BOP		To be sup delivery.	
Drill string, spares, tools etc		To be sup	
DRILLING FLUID SYSTEMS			
Mud pumps		Four (4) m	
Shakers		Four (4) sh	
Mud treatment module		Rig is equi wellhead	
OTHER			
Helicopter deck capacity		Sikorsky S	
Life-saving equipment		Four (4) lif with capac throwing a rescue bo	

Note: The details included in this specification are subject

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outline Specification T70 M			
2009, all with latest amendments.			
SERVICE, CIRCLE P, AMCC			
SLIVI	CL, CIRCLE F, AWICC		
	Air gap (Operating/Survival)	7.5 to 11.5 m / 12.0 m	
ft)			
	1	27 462 20 412 5 (20 272 22 524	
	Displacement (operational)	27,463-30,413 t (30,272-33,524 st)	
	Displacement (survival)	27,094 t (29,866 st)	
	Displacement (transit)	21,713 t (23,934 st)	
t)	Water depth own (max, based on mooring)	305 m(1,000 ft)	
	Drilling depth (DES dependent)	DES dependent	
	Drill water, pontoon	3,262 m ³ 3 (20,517 bbls)	
	Potable water, pontoon	1,330 m ³ (8,365 bbls)	
	Open pipe rack deck area	2,900 m2 (31,215 ft2)	
	Variable deck load (max oper.)	4,600 t (5,070 st)	
	Variable deck load (max transit)	3,500 t (3,858 st)	
	Payload (max operational)	10,200 t (11,243 st	
dual ba	athroom. Ample office space and servi	ce facilities.	
t cargo elevator & several forklifts to service all major machinery spaces in box and pipe rack deck including: engine rooms, mud pump room, cement n, workshops, sack storage, warehouse, galley stores etc.			
diesel engines, each with 1,833 kW capacity. Total installed power 12,831 kW. aain engine in each engine room available for emergency power.			
propulsion and VMC system. 690V AC alternators			
ouble drum traction winches with 1830 meters of 90 mm wire and eight (8) for connection to pre-set mooring system.			
plied by owner or fabricated by yard at owners request as part of turn key			
plied by owner.			
nain triplex mud pumps, 1,600 HP, 7,500 psi wp.			
hale shakers.			
ipped with modular mud treatment plant for location either at semi or platform.			
5.07 C	61 Supernuma A322 MIR or EU101 b	aliconters May 15.6 t	
5-92, S-61, Superpuma A332, MI8 or EH101 helicopters. Max 15.6 t. feboats, each with capacity of 80 persons. Fourteen (14) inflatable life rafts			
city of 25 persons each. 360 lifejackets. Twelve (12) life buoys. Three (3) line apparatus. Smoke signal and distress as per rules and regulations. One (1)			
	at. o change without prior notification doc no 1000-FEL-SA10-0001 - rev 1		
1-02	FRIGSTAD ENGINEERING (NORWAY) AS Holbergsgate 11 4614 Kristiansand	FRIGSTAD ENGINEERING, BRAZIL OFFICE Praia de Botafogo 501, Sala 202A Rio de Janeiro 22250-040	



Frigstad 170[™]

- ASA



CLIENT STORE, SPARE STORE, AND DRILLING TOOL STORE

Large and generous spaces for Client Store, Spare Store, and Drilling Tool Store. 110 m2 for Client Store. 440 m2 for Spare Store. 390 m2 for Drilling Tool Store.

BRIDGE AND OFFICES

Modern design Bridge with a good visibility for a better working environment. Ample Office Spaces for Operators and Company Man.

SUPERB LOGISTICS

One (1) No of Cargo Lifts with six (6) MT capacity providing access to all decks. Dedicated and spacious Forklift Path with three (3) MT rating all around rig allowing convenient access for logistics.

MAIN POWER

Seven (7) Diesel Engines with total installed power of 12.8 MW. Optional Six (6) Diesel Engines with total installed power of 11 MW with one (1) dedicated Emergency Engine with installed power 1.5 MW.

HULL DESIGN

T70 Drilling Tender is Frigstad's proprietary design providing a superb motion, huge payload, and stability.

MODERN SQUARE HULL WITH 4 COLUMNS

Double Symmetry Hull, providing stability in all axis, improving rig efficiency and increasing rig operability window.

PAYLOAD

Providing the 10,200 MT Payload, reducing drilling operation cost. Survival Payload is similar with Operating Payload, providing easy management on the logistics.

STABILITY

Allowing single pre-ballast heavy lifting operation for 200 MT DES Module, improving heavy lifting operability window.

MOTION RESPONSE

Improved heave, roll, and pitch responses. Providing high operability window for operation.

MOORING SYSTEM

Four (4) sets of Double Drum Traction Winches, come with Eight (8) Storage Winches rated for 650 MT MBL wire ropes.

GALLEY AND MESS ROOM

Fully functional Galley and Mess Room for 160 men.

LIVING QUARTERS AND RECREATION AREA

Living Quarters with total Capacity of 160 men, all in 1 and 2 men cabins with individual bathroom. Living Quarters features cinema and gymnasium.

PIPE RACK DECK STORAGE

T70 Drilling Tender provides 2,800 m2 Pipe Rack Deck Storage Area, the largest in her class. Plenty of storage spaces for both DES and Tubular.

MUD MIXING SYSTEM

Modern Mud Mixing System for easy and efficient operation and minimize chemical hazard for operators.

HIGH PRESSURE MUD SYSTEM

Four (4) Triplex Mud Pumps, 1700 HP, 7500 psi.

MUD TREATMENT MODULE

Space Provision for Mud Treatment Module, hanged on the forward side of the rig, reducing the weight on the DES, providing flexibility on the small capacity wellheads/jackets.

RESERVE AND ACTIVE MUD

Large capacity for reserve and active mud for deeper drilling depth and mixing while drilling operation.

MUD TANK CLEANING SYSTEM

Dedicated fixed, automatic Mud Tank Cleaning System, minimizing occupational hazard during mud tanks cleaning operation.

SACK STORAGE CAPACITY

Huge Sack Store Room for 9,000 sacks fully accessible by forklift for easy and efficient handling.

T70[™] DESIGN FEATURES



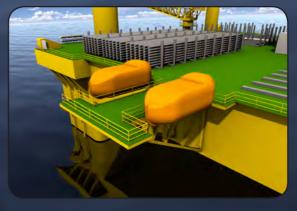
PIPE RACK DECK STORAGE T70 Drilling Tender provides 2,800 m2 Pipe Rack Deck Storage Area, the largest in her class. Plenty of storage spaces for both DES and Tubular.



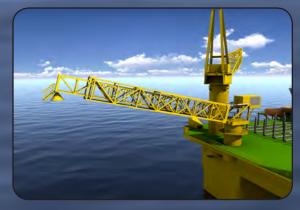
SUPERB LOGISTICS One (1) No of Large Crane with 400 MT capacity for DES Handling.



SUPERB LOGISTICS Two (2) 50 MT Deck Cranes with 45.8m boom covering most of the deck space and good coverage on the wellheads/jackets.



LIFE SAVING EQUIPMENT Four (4) Lifeboats, total capacity for 320 persons. Fourteen (14) Inflatable Rafts, 25 persons each. One (1) fast Rescue Boat.



PERSONNEL TRANSFER BRIDGE Telescopic Bridge with maximum reach of 33.3 m comes with adjustable pedestals for different wellheads/jackets installation. Telescopic Bridge is accessible by Large Crane for easy handling.



HELIDECK Helideck complying with CAP437 with 14.6 MT landing weight, suitable for S61, S92, M18, Super Puma A322.

